



SISSONS PAINTS (THAILAND) LTD.

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SISCOLIC ACRYLIC FINISH

ACRYLIC GLOSS FINISH

PRODUCT DESCRIPTION	A gloss finish base on acrylic resin for used on galvanized iron, aluminium, zinc, copper, stainless steel and other non-ferrous substrates. It's also excellent adhesion on ferrous substrates.						
SPECIFIC PROPERTIES	Fast Dry finish/primer Excellent adhesion both ferrous and non-ferrous substrates. Excellent gloss and colour retention. Can be use both primer and topcoat.						
PHYSICAL DATA	Solids (% by volume)	..50...%					
	Dry Film Thickness	30 .microns					
	Wet Film Thickness	60..microns					
	Flash Point	32 °C					
	Theoretical Coverage	63 m ² /USG/time					
	Colours	White, as specified					
	Gloss	Gloss					
APPLICATION DATA	Application method	Air spray, Brush, roller					
	Temperature minimum	0 °C					
	Humidity Maximum	85% R.H.					
	For Air Spray						
	Pressure	2.8-3.0 kg/cm ²					
	Viscosity	14 - 17 sec.(Ford cup no.4)					
	Dilution	Thinner no.10					
	Drying Time						
		Surface Temperature	Touch Dry	Hard Dry	Over coating Interval	Pot Life	
					Minimum	Maximum	
		25 °c	15 Mins	2 Hrs	3 Hrs	--	--
		30 °c	10 Mins	1 Hrs	2 Hrs	--	--
		35 °c	5 Mins	30 Mins	1 Hrs	--	--
ADDITIONAL INFORMATION	Cleaning Solvent	Thinner No.10					
	Packaging	One pack product 1 and 5 USG					
	Preferable Preceding Coats	-					
	Preferable Subsequent Coats	-					
SAFETY PRECAUTIONS	Ensure that there is adequate ventilation in the area where the product is being applied. Do not breath vapour or spray. In case of touch skin, wash skin thoroughly soap and water. In case of accidental eyes splashes, flush eyes with warm water immediately and obtain medical advice.						
DISCLAIMER	The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.						