



SISSONS PAINTS (THAILAND) LTD.

Office : 91/2 moo 3, Suwintawong Rd., Minburi, Bangkok 10510

Tel : 0-2517-1146, 0-2918-6760-1 Fax : 0-2517-2137

G.I.S INDUSTRIAL ENAMEL

QUICK DRY ENAMEL FINISH

PRODUCT DESCRIPTION	G.I.S INDUSTRIAL ENAMEL is a high gloss finish base on alkyd modified resin for quick dry property. Excellent adhesion property, weathering resistance and excellent colour retention			
SPECIFIC PROPERTIES	Quick dry and High gloss Property weathering resistance Excellent adhesion Colour retention			
PHYSICAL DATA	Solids (% by volume)45.....%		
	Dry Film Thickness30.....microns		
	Wet Film Thickness66.....microns		
	Flash Point32.....°C		
	Theoretical Coverage57.....m ² /USG/time		
	Colours	White, as specified		
	Gloss	Gloss		
APPLICATION DATA	Application method	Airless spray, Brush, roller		
	Temperature minimum	0 °C		
	Humidity Maximum	85% R.H.		
	For Airless Spray			
	Tip size	0.28 - 0.38 mm. (11 - 15 thou)		
	Pressure	130 – 160 kg/cm ²		
	Viscosity	110 sec. (Ford Cup No.4)		
	Dilution	Thinner No.10 (0-10% by Volume)		
	Drying Time			
	Surface Temperature	Touch Dry	Hard Dry	Over coating Interval
				Minimum Maximum
	25 °c	25 Mins	3 Hrs	3 Hrs --
	30 °c	15 Mins	2 Hrs	2 Hrs --
	35 °c	10 Mins	1.5 Hrs	1.5 Hrs --
ADDITIONAL INFORMATION	Cleaning Solvent	Thinner No.10		
	Packaging	one pack product 1 and 5 USG		
	Preferable Preceding Coats	Siscopriime Series		
	Preferable Subsequent Coats	-		
SAFETY PRECAUTIONS	Ensure that there is adequate ventilation in the area where the product is being applied. Do not breath vapour or spray. In case of touch skin, wash skin thoroughly soap and water. In case of accidental eyes splashes, flush eyes with warm water immediately and obtain medical advice.			
DISCLAIMER	The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.			